

§ 42.109 Sampling plans for normal condition of container inspection, Tables I and I-A.

TABLE I—SINGLE SAMPLING PLANS FOR NORMAL CONDITION OF CONTAINER INSPECTION

Code	Lot size ranges— Number of containers in lot	Type of Plan	Acceptable quality levels												
			Origin Inspection						Other Than Origin Inspection						
			0.25		1.5		6.5		0.25		2.5		10.0		
Sample size	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re			
CA	6,000 or less	Single	84	0	1	3	4	9	10	0	1	4	5	13	14
CB	6,001–12,000	Single	168	1	2	5	6	16	17	1	2	7	8	23	24
CC	12,001–36,000	Single	315	2	3	8	9	28	29	2	3	13	14	41	42
CD	Over 36,000	Single	500	3	4	12	13	42	43	3	4	18	19	62	63
CE		Single	800	4	5	18	19	64	65	4	5	27	28	95	96

Ac = Acceptance number.
Re = Rejection number.

Table I-A--Double Sampling Plans for Normal Condition of Container Inspection

Code	Lot size --ranges Number of containers in lot	Type of Plan	Sample Size	Acceptable quality levels											
				Origin Inspection						Other Than Origin Inspection					
				0.25		1.5		6.5		0.25		2.5		10.0	
Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re				
CA	6,000 or less	Double	1st	(*)	0	4	2	7	(*)	0	4	3	9		
			2d	(*)	3	4	10	11	(*)	4	5	15	16		
			Total	36	60	96	120	60	180	1	2	5	6	17	18
CB	6,001-12,000	Double	1st	0	2	6	10	14	0	2	3	7	14	19	
			2d	0	2	6	10	14	0	2	3	7	14	19	
			Total	120	60	180	1	2	5	6	17	18	1	2	8
CC	12,001-36,000	Double	1st	0	3	7	12	18	0	3	5	10	19	26	
			2d	0	3	7	12	18	0	3	5	10	19	26	
			Total	180	180	348	2	3	9	10	31	32	2	3	14
CD	Over 36,000	Double	1st	0	3	9	15	24	0	3	5	11	23	34	
			2d	0	3	9	15	24	0	3	5	11	23	34	
			Total	228	288	516	3	4	12	13	43	44	3	4	19

(*) = Reject on one or more defects